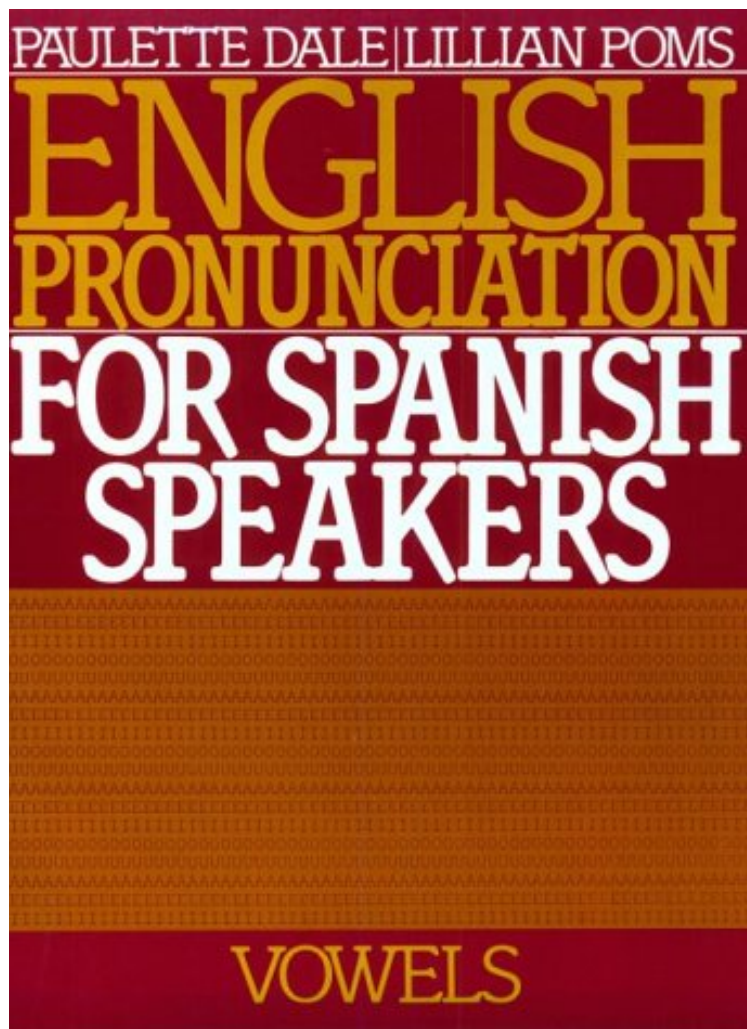


## English Pronunciation for Spanish Speakers: Vowels

*Paulette Dale, Lillian Poms*

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